Emptying the Entire Contents of a Supply Container.

In the event that the wrong ink has been put into a Supply Container and requires emptying completely, this procedure will help to resolve the problem.

Firs identify which Supply Container has become contaminated, the container will either have a number or the reference for the Ingredient. Note the reference or Supply Container number.

Log on to InkManager with Administrator Privileges, if you have the Supply Container Number, from Option/Dispenser select Ink Level Configuration, the following screen will be displayed:

Level Se	ensor Configura	ation								×
	Current Level	Empty Point	Full Point	Weight	Disabled	Current Level	Empty Point	Full Point	Weight	Disabled
1:		0	0	0		13:	0	0	0.0	N
2:		0	0	0		14 :	0	0	0.0	
3:		0	0	0		15:	0	0	0.0	N
4 :		0	0	0		16:	0		0.0	
5:		0	0	0		17:	0	0	0.0	
6:		0	0	0		18:	0	0	0.0	
7:		0	0	0		19:	0		0.0	
8:		0	0	0		20 :	0		0.0	
9:		0	0	0		21 :	0	0	0.0	
10:			0	0		22 :	0		0.0	
11 :		0	0	0		23 :	0	0	0.0	
12:		0	0	0	•	24 :	0		0.0	N
	ICEL						0 Set Emp	ity (F6) S	et Full (F7)	J

There will be values in the Empty and Full Point boxes but there should not be a tick in the Disabled box, as shown above in 1 to 11, click in the box of the container to be emptied, this disables the Level Sensing allowing the container to be completely emptied. If the container number is not known, just the reference, from Option/Dispenser select Ink Levels, the following screen will be displayed:

100.65	mainer L	evels					3
1: 1	UR-165		00 _Kg	13:	UR-064		0.0 _Kg
Z: 1	UR-001		00 _Kg	14	EMPTY	1	0.0 _Ka
3: 1	UR-066		00 _Ka	15:	EMPTY	1	0.0 _Ka
4 1	UR-021x		00 _Kg	16	UR-127		0.0 _Ko
5; 1	UE-164		00 _Kg	17:	UR-501		0.0 _Kg
<u>s</u> 1	UR-382		0.0 _Kg	18	EMPTY	1	0.0 _Ka
7: 1	EMPTY	1	00 _Kg	19.	UR-325		0.0 _Kg
8: 1	UR-114		00 _Kg	20 :	UR-021		0.0 _Kg
9. 1	UR-230		0.0 _Kg	21 :	EMPTY		0.0 _Ka
10: 1	EMPTY	1	00 _Kg	22	EMPTY	1	0.0 _Kg
11: 1	EMPTY	1	0.0 _Kg	23:	EMPTY	ji –	0.0 _Kg
12 1	UR-121		00 Kg	24 :	EMPTY	3	0.0 _Kg

The Supply Container Number can be seen followed be the Ink Reference, locate the reference then follow the instruction above to disable level sensing.

If a 100% recipe for this ink does not already exist, create one. From the Recipes drop down menu select New; the following screen will be displayed:

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LIT Edit Edit Stock Record First Copy	
Delete	
Re PA Elend PA Estimate	PANTONE Form
PM PA Dispense	PANTONE Form
PA Add To Mose PA Re-work	PANTONE Form PANTONE Form PANTONE Form
PA Print	PANTONE Form
PANTONE 109 PANTONE 110 PANTONE 111 PANTONE 112	PANTONE Form PANTONE Form PANTONE Form
PANTONE 113 PANTONE 114	PANTONE Form

Click on New.

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PWVFORE 1238	PANTONE Parm.							
PANEONE 124	PW/TONE Parm							
PW/FORE 1245	PW/TOPE Parts							
PW/FORE 125	PROTOR PIER.							
PWVFORE 1258	PAVIOR PIER							
PW/FORE 126	PW/EONE Farm							
PW/FONE 1266	PINEONE Faits							
PW/FONE 127	PHOTONE Farm							
PWVFONE 129	PW/FOME Farm							
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The New Recipe window will appear, type an appropriate series, or just use Test, enter a Reference similar to below:

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Reference	Container 13	Contract of	
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Switch to the Ingredients Tab of the Series containing the reference for the Ink to be dispensed, usually the default series, (where all your recipes that get dispensed are).



The Ingredients Tab.

Drag and drop the Ingredient to the New Recipe window, shown here as Ink 13:

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Enter 100 as the percentage:

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Then Click on Save. A new Recipe has now been created in the Series entered, Test in the example above.

Click on the Recipes Tab and then select the Series from the Series drop down menu.

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		Series Reference Nane	: Test Containe 100%	H 13				
				-				

Find the new and double click on it, the Dispense Quantity window will open:

Enter Dispense Quantity	
الاس Please Enter Required Quantity :	ОК
5 Kgs	Cancel

Enter a dispense quantity, 5Kgs has been entered above. Click on ok to Job Number if it appears, the Dispense window will appear:

	Dispense : 1	est, Centainer 13		
el 👱	Sener	Test		Plink Label
	Reference Name	Container 1.3 100%	-	
ference Name	Quertity	50000		1
100700 LO 10070	Ingredients	HALLAN HALLAN		
	Series	Paraterica	Quartity	
				Kas Kas Kas Kas Kas

Place an empty 5Kg container on the balance and click on the Dispense button; the balance will go to the Dispense Valve for that ink, in this case for container 13. Repeat as necessary to empty the container, be prepared to hit the E-Stop when air is dispensed to reduce the possibility of causing too much mess. Base or a mild screen is sometimes used to flush more of the contaminant out.

After re-filling, be sure to re-enable Level Sensing in the Level Sensor Configuration Screen.